

GMK 2510 Contact Adhesive



Strong **Permanently elastic** **Temperature-resistant**

GMK 2510 is a two-component adhesive based on polychloroprene for full-surface and permanently elastic bonding of parts which are continuously exposed to dynamic loads.

The advantage compared to one-component contact adhesives is the considerably better adhesion and the improved temperature resistance.

GMK 2510 bonds rubber, metal, textiles, leather, sponge rubber (neoprene), CSM (Hypalon), insulating materials, PU materials with an adhesive coating, wood, stones and many plastics. After curing the bonding is moisture-proof. WEICON GMK 2510 is not suitable for materials such as polystyrene foam, polyethylene, polypropylene parts, PVC soft foam and PVC imitation leather.

Technical Data

Base	Polychloroprene (CR)
Colour	black
density	0,85 g/cm³
Viscosity adhesive	1.500 mPa·s
Mixing ratio	100:7
Consumption	150 - 300 g/m²
Evaporation time	5 - 15 min.
Final strength	24 h
Processing temperature	+15 to +35 °C
Storage stability	12 months when unopened
Temperature resistance	-40 to +80 briefly (approx. 1 h) to +130 °C
IMPA-Code	815239/40

Processing

Stir the product well before use (only adhesive). Mix adhesive and activator (mixing ratio 100:7) thoroughly and bubble-free for at least four minutes with the application spatula or a mechanical mixer at low speed (max. 500 rpm) to obtain a homogeneous mixture. Only prepare the quantity that can be applied within the evaporation time. Apply evenly with a brush or a spatula (smooth or finely-toothed) onto both surfaces to be bonded.

Storage

At room temperature (+15°C to +25°C), dry, in tightly closed container

Shelf life : 12 months when unopened

Safety and health

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes:

16200324	GMK 2510 Contact Adhesive 324 g
16200690	GMK 2510 Contact Adhesive 690 g

Accessories:

10953001	Processing Spatula,
10953020	Contour Spatula Flexy,

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON GmbH & Co. KG
(Headquarters)
Germany
phone +49 (0) 251 9322 0
info@weicon.de
www.weicon.de

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae
www.weicon.ae

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca
www.weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.
Turkey
phone +90 (0) 212 465 33 65
info@weicon.com.tr
www.weicon.com.tr

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za
www.weicon.co.za

WEICON South East Asia Pte Ltd
Singapore
phone +65 6710 7671
info@weicon.com.sg
www.weicon.com.sg

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz
www.weicon.cz

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es
www.weicon.es

DANLUBE A/S
Tune Parkvej 5
DK-4030 Tune
Denmark
+45 70 25 12 80
info@danlube.dk
www.danlube.dk