

## Flex 310 M® liquid MS-Polymer



### liquid self-levelling

Flex 310 M Liquid is a self-levelling, one-component casting and coating mass based on polyoxypropylene.

Flex 310 M Liquid is permanently elastic and can be painted over after curing. The flexible adhesive and sealing substance cures odourless; is weather and UV-resistant, has excellent anti-aging properties and is free of silicone.

Flex 310 M Liquid can be used in diverse applications for adhesion and sealing of very different materials such as metals, many plastics, ceramics, wood, glass or stone and for insulation and impregnation.

The flexible adhesive and sealing substance can also be used in other industrial areas, such as in tank and apparatus construction, in car bodywork, container and vehicle construction, in pipeline and fittings construction, in the energy and electrical industries, in sound insulation and insulation technology and in plastics technology.



### Technical Data

Base	1 C.-MS Polymer
density	1,48 g/cm³
Viscosity adhesive	7.000 mPa·s
Stability/Run-off (ASTM D 222)	Liquid, self-levelling
Processing temperature	+5 to +40 °C
Cure type	By humidity
Curing condition	+5 to +40°C and 40% to 70% rel. humidity
Skin-overtime*	40 min.
Curing speed ( first 24h)	2 -3 mm
Volume change (DIN 52451)	-9 %
Gap filling up to max.	0,5 mm

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

Gap width up to max.	25 mm
Shelf life (+5°C to +25°C / +41°F to +77°F)	12 months
Shore A hardness (DIN 5355 / ASTM D 224) ± 5	43
Elongation at break (DIN 53504/ASTM D 2240) ± 5	400 %
Tensile strength of pure adhesive and sealant	2,2 N/mm²
Average tensile shear strength (DIN EN 1465/ ASTM D 12)	1,8 N/mm²
Specific resistance	1,1 x 10 <sup>12</sup> Ohm/cm
Tear strength (DIN 53515/ASTM D 1002)	11 N/mm²
Movement capacity max.	10 %
Building material category (DIN 412)	B 2
Specific forward resistance	1,1 x 10 <sup>12</sup> Ohm/cm
Temperature resistance	-40 to +90 briefly (approx. 2 h) to +120 °C

\*Measured at 50% relative air humidity and +23°C

### Surface pre-treatment

The surfaces must be clean and free of grease. Many surface contaminants, e.g. oil, dust and dirt, can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend WEICON Cleaner Spray S; WEICON Sealant and Adhesive Remover is suitable for removing old paint or adhesive residues. Most materials can be bonded well to themselves and among each other. For certain materials or extreme requirements, we recommend the use of an adhesion agent (primer). Detailed information on this subject is contained in the primer selection table. A mechanical surface pre-treatment, e.g. sanding or sand-blasting, can considerably improve the adhesion.

### Processing

#### Application methods

Professional cartridge gun for 310 ml cartridges, compressed air gun (we recommend a variation with piston rod), automatic dosing systems.

#### Joining the parts to be bonded

To ensure optimal wetting, the parts must be joined before the first skin has been formed on the adhesive (skin-overtime).

### Storage

When unopened and stored at room temperature (+23°C and 50 % rel. humidity), WEICON elastic one-component adhesives and sealants have a shelf life of 12 months.

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**Safety and health**

When using WEICON products, the physical, safety technical, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

**Available sizes:**

13333310 Flex 310 M® liquid MS-Polymer 310 ml

**Accessories:**

13250000 Cartridge Cutter, 310 ml  
 13250001 Cartridge Gun,  
 13250002 Cartridge Gun Special,  
 13250009 Compressed Air Cartridge Gun,

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