

Flex 310 M® Classic MS-Polymer



Suitable for universal use | ISEGA-certified

WEICON Flex 310 M Classic is strong, paintable (wet-on-wet), sandable, has an outstanding resistance to ageing and good resistance to UV rays. It is resistant to fresh and salt water and is free of silicone, isocyanate, halogens and solvents. The product has an ISEGA certificate and can be used as an adhesive in the food technology. Flex 310 M Classic is an elastic adhesive based on MS polymer and is suitable for the bonding of metals, many plastics, ceramics, wood, glass and stone. This adhesive and sealant can be used in metal construction, tank and apparatus engineering, carriage, vehicle and container construction, ventilation and air conditioning systems, in the electrical industry, yacht and boat construction, and in all applications where silicones or products containing silicones are not suitable.

Technical Data

Base	1 C. polyoxypropylene	
Texture	pasty	
Can be painted	only "wet into the wet" within 3 h at the latest	
Cure type	moisture-curing	
Stability/run-off	ASTM D 2202	1.0 mm
Density	1,44 g/cm³	
Curing condition	from +5°C to +40°C and 30% to 95% rel. air air humidity	
Processing temperature	+5°C to +40°C	
Curing speed	in the first 24 h	2 - 3 mm
Skin-over time	25 min.	
Gap bridging up to max.	5 mm	
Max. sealing joint width	25 mm	
Tensile strength	ISO 37 / S3A	3,3 N/mm²
Tensile strength of the pure adhesive and sealant	ISO 37	3,3 N/mm²
Elongation at break (tensile)	DIN 53504/ASTM D412	650 %
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	2,1 N/mm²	
Tear resistance	DIN 53515 / ASTM D 1002	20 kN/m
Volume change	DIN 52451	-1 %
Hardness (Shore A)	DIN ISO 7619	42±5
Temperature resistance	-40 °C to +90 °C, briefly up to +130 °C	
Tg after curing at room temperature	~ -55 °C	
Resistance	2.3 mm layer thickness	1,0 x 10 ¹⁰ Ω·m
Specific resistance	> 10 ¹⁰ Ω·cm	
Dielectric strength	DIN EN 60243-1 (20°C)	13,07 kV/mm
Tracking resistance	DIN EN 60112	CTI 800
Building material class	DIN 4102	B 2
Minimum shelf life	at room temperature	12 mon.

Approvals / Guidelines

ISSA Code	75.634.30/31/32
IMPA Code	815271/72/73

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soiling, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive

residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a

bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Processing

Application methods Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod

Note
The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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(WEICON Compressed Air Cartridge Gun), automatic dosing systems. Joining the components in order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Ageing

The test specimens were artificially aged according to DIN ISO 21194, Annex A, to assess their long-term durability.

After artificial ageing, Flex 310 M Classic with Primer K 200 or Activating Cleaner achieved grade 1 in the bead peel test on aluminium.

Grade 1 means: more than 95% cohesive failure and less than 5% adhesive failure in the form of the adhesive peeling off the contact surface.

After artificial ageing, Flex 310 M Classic with Primer K 200 or Activating Cleaner achieved grade 2 in the bead peel test on stainless steel (V2A).

Grade 2 means: 75 % to 95 % cohesive failure.

Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

10025241	V-Joint Nozzle, 1 PCE
10033114	Compressed Air Cartridge Gun, 1 PCE
10020751	Cartridge Gun Special, 1 PCE
10000441	Cartridge Gun, 1 PCE

Available sizes

10002576	Flex 310 M [®] Classic MS-Polymer, 310 ml, white
10010024	Flex 310 M [®] Classic MS-Polymer, 310 ml, black
10010026	Flex 310 M [®] Classic MS-Polymer, 310 ml, grey
10057238	Flex 310 M [®] Classic MS-Polymer, 200 ml, white
10057240	Flex 310 M [®] Classic MS-Polymer, 200 ml, grey
10057245	Flex 310 M [®] Classic MS-Polymer, 200 ml, black
10103997	Flex 310 M [®] Classic MS-Polymer, 280 ml (Green Tube), black
10104007	Flex 310 M [®] Classic MS-Polymer, 280 ml (Green Tube), grey
10104011	Flex 310 M [®] Classic MS-Polymer, 280 ml (Green Tube), white
10104049	Flex 310 M [®] Classic MS-Polymer, 1 Set, white
10104051	Flex 310 M [®] Classic MS-Polymer, 1 Set, black
10104053	Flex 310 M [®] Classic MS-Polymer, 1 Set, grey
10104240	Flex 310 M [®] Classic MS-Polymer, 280 ml (plastic bag), white
10104242	Flex 310 M [®] Classic MS-Polymer, 280 ml (plastic bag), grey
10104244	Flex 310 M [®] Classic MS-Polymer, 280 ml (plastic bag), black

To the product detail page:



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